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TECHNICAL DATA SHEET

PREMIER HULL & TOPSIDE UNDERCOAT - REF: - 52L643

A quality tough durable undercoat that provides a perfect smooth and sandable base to maximise the performance and finish to high gloss and semi-gloss products in industrial/commercial marine environments.

PACKAGE SIZE	1 Litre.
COLOUR	BS 4800, BS 381C, R.A.L.
FLASH POINT	Above 32°C
DRYING TIME @ 20°C	Surface Dry: 2 - 4 hrs
VOLUME SOLIDS	50% (+/- 2%)
RECOMMENDED W.F.T.	60 microns
RECOMMENDED D.F.T.	30 microns
THEORETICAL SPREADING RATE	16 Sq. Metres/Litre
THINNERS	No. 2
SHELF LIFE	12 mths
V.O.C.	340 g/litre

SURFACE PREPERATION

Ensure surface is free from rust, moisture, oil or other surface contamination.

APPLICATION

AIRLESS SPRAY	Nozzle Size 13 thou, Fan Angle - 80°, Tip Pressure 2000 p.s.i.
CONVENTIONAL SPRAY	Nozzle Size 50 thou, Atomising Pressure 50 p.s.i., Fluid Pressure 10 p.s.i.

BRUSH OR ROLLED Do not apply too thickly as this may impair through drying.



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HEALTH & SAFETY

Refer to M.S.D.S. prior to use.

Provide adequate ventilation. Prolonged skin contact inhalation of vapour must be avoided. Eye contamination - Flush with eyewash or warm water for 10 mins. Clean hands after use.

Any person or company using this product without first making enquiries as to the suitability for the intended purpose does so at their own risk, and BDW Marine LLP can accept no liability for the performance of the product or for any loss or damage arising out of such use.